



OPTIMUS[®]

OWNERS MANUAL



**GRIFFIN
ARMAMENT**



INSTALLATION & MAINTENANCE GUIDE



FAILURE TO READ AND UNDERSTAND THIS MANUAL PRIOR TO USE MAY RESULT IN INJURY OR DAMAGE

WELCOME

Griffin Armament® has been satisfying customers for nearly two decades with innovative and cutting edge sound suppressor technology.



The Optimus® 6 is a 6mm bore multi-jet fusion additive manufactured (3D Printed) suppressor optimized for reducing system backpressure over “traditional” suppressors by way of its high-flow baffle design, while maintaining impressive flash and sound reduction. The quad-tine flash hider endcap was painstakingly tuned in conjunction with the low backpressure baffle stack to kill flash at a level almost unseen in other low backpressure suppressors available on the market.

DISCLAIMER

Neither the manufacturer nor reseller from whom you received the product(s) are responsible for any improper use or resulting damage. Firearms and their accessories can be dangerous if not handled correctly, and it is the user’s own responsibility to understand this manual and product for safe operation. If there are any unanswered questions, Griffin’s experienced customer service team will gladly assist at (262)-200-0003.

Still have questions? Check out our [video channel](#) for an in-depth briefing on all products and accessories.



PRODUCT SYNOPSIS

The Optimus® 6 is available in three mounting variants: Taper Mount, DUAL-LOK®, and Utility Mount (HUB 1.375x24 TPI). The tube body of the printed core is machined during post-production to create a smooth, beautiful exterior absent of the normal printing layers visible in most other printed cans. This suppressor was optimized for 5.56mm platforms, with the capabilities for high performance on 6mm projectiles. It is made entirely from ultra-strong 17-4 stainless steel.

PRODUCT SPECIFICATIONS



OPTIMUS 6 TAPER
6.68” x 1.73” 16.5oz



OPTIMUS 6 UTILITY
6.02” x 1.73” 15.2oz



OPTIMUS 6 DUAL-LOK
6.59” x 1.73” 17.2oz

ADDITIONAL MOUNTS - FULL COMPATIBILITY LIST ON WEBSITE

Direct Thread
Adapters



Minimalist Stealth
Flash Suppressor 77



Stealth Flash
Suppressor 2.25”



Tactical
Compensator



ADDITIONAL MOUNTING OPTIONS FOR UTILITY



PLAN-A™ Taper Mount Adapter for 1.375x24 threaded suppressors allows compatibility with: the Taper Mount EZ Brake™, Taper Mount Minimalist Stealth Flash Suppressor, Taper Mount Paladin® 2 Port Brake, Taper Mount Hammer Comp, & ALL Taper Mount Direct Thread Adapters.



EZ-LOK™ Mount Interface 1.375x24 allows compatibility with the EZ-LOK™ barrel adapter.



PLAN-A™ L Taper Mount Adapter for 1.375x24 threaded suppressors allows compatibility with: the Taper Mount Tactical Compensator, Taper Mount Stealth Flash Suppressor (2.25"), Taper Mount Linear Compensator, & Taper Mount Flash Comp.



A2 Adapter for 1.375x24 suppressors allows compatibility with: our 30SD Flash Comp, M4SD Flash Comp, M4SD Hammer Comp, & other A2 compensators (must be within mil-spec). **Minimum barrel length: 10.5" 5.56/.223**

Pictured: Optimus 6 Utility Mount & Compatible Devices



RECOMMENDED TOOL KIT

The Optimus 6 blast shield and mount system is machined in-house from 17-4 SS, then laser-welded to the baffle core. This means there's very few additional accessories needed. However, some recommended tools for improving your shooting experience would consist of Alignment Check Rods, Cleaning Brushes, Anti Seize, or Griffin's Silencer Armorer's Tool Kit.

<https://www.griffinarmament.com/silencers-accessories/accessories/silencer-maintenance/>

Recommended additional silencer accessories that apply to Griffin Armament products can be found on our website at:

<https://www.griffinarmament.com/silencer-accessories/additional-silencer-accessories/>



1" Pipe Brush



Lok-Cease 20/20

These products are intended to provide users with a satisfactory shooting experience. The brushes are all that is needed to clean the internal bore of the mounting system. The Lok-Cease should be used on threads or tapers of the suppressor products. A light coat will ensure ease of suppressor removal after heavy use. Alignment rods are critical to use when mounting a suppressor to a host firearm for the first time. This precision ground tool will show the user if the suppressor and host are properly working together. Refer to page 9 for details.



ALWAYS REMOVE THE MAGAZINE AND CLEAR THE CHAMBER BEFORE PERFORMING ANY FIREARMS OPERATION

MOUNTING THE TAPER MOUNT SUPPRESSOR & KEY FEATURES

A notable advancement in the Optimus 6 is the integration of the backward compatible Taper Mount-RI™ interface (Rapid Index). The Griffin Taper Mount interface is a gold standard in the industry, providing secure attachment, and unbeatable accuracy to consumers for over a decade. This interface has been improved however, being 3X faster to mount than the original by engineering a precision indexing feature in the interface and using fewer machined thread rotations in a more optimal position within the body. Therefore, before installing the mount, you'll need to clean and degrease the threads. Use provided shims to bring the muzzle device into proper time. Device is installed correctly when 32-35 ft/lbs of torque is applied and logo is centered at the bottom or magazine well side of the firearm. Add or remove shims as necessary to achieve proper alignment.



TAPER MOUNT KEY FEATURES*

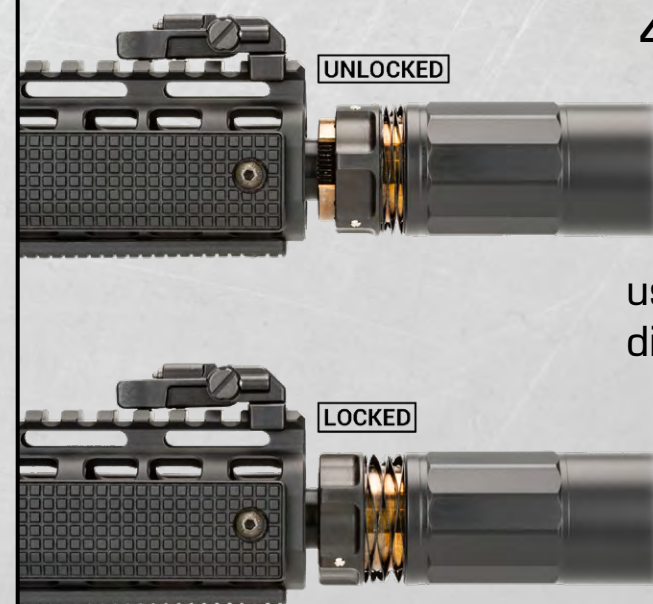
*FEATURES REMAIN THE SAME FOR DUAL-LOK, ASIDE FROM THE MOUNTING SYSTEM



FAILURE TO UNLOCK THE MOUNT BEFORE INSTALL WILL CAUSE DAMAGE TO THE SYSTEM

MOUNTING THE DUAL-LOK SUPPRESSOR

- 1) Ensure DUAL-LOK™ is in the **UNLOCKED** configuration (see hand model below). Thread DUAL-LOK™ silencer onto DUAL-LOK™ muzzle device. Tighten silencer firmly by hand with moderate effort.
- 2) Rotate collar clockwise or counter-clockwise until collar springs rearward over tines and rear face of the collar is flush with the rear face of the tines (Fig. **LOCKED**). Pin will be in left or right side of the **U** shaped DUAL-LOK™ slot. When the device is tight, only one of the locking positions/sides will work.
- 3) Once done firing, **ALLOW SUPPRESSOR TO COOL** to ambient temperature. Material temperatures can reach in excess of 1000°F under normal use. After the suppressor has cooled, push down the collar which will compress the wave spring and turn either left or right to find the neutral position (Fig. **UNLOCKED**). Tines will be exposed in this position.
- 4) Unscrew suppressor completely. It is advised to store the suppressor in the locked configuration as this will protect the tines from the possible abuse of daily handling. This mount is not end user serviceable. It should not be disassembled or modified in any way, or this will void the warranty. This should only be done by Griffin's technical service department in the highly unlikely event it is necessary.



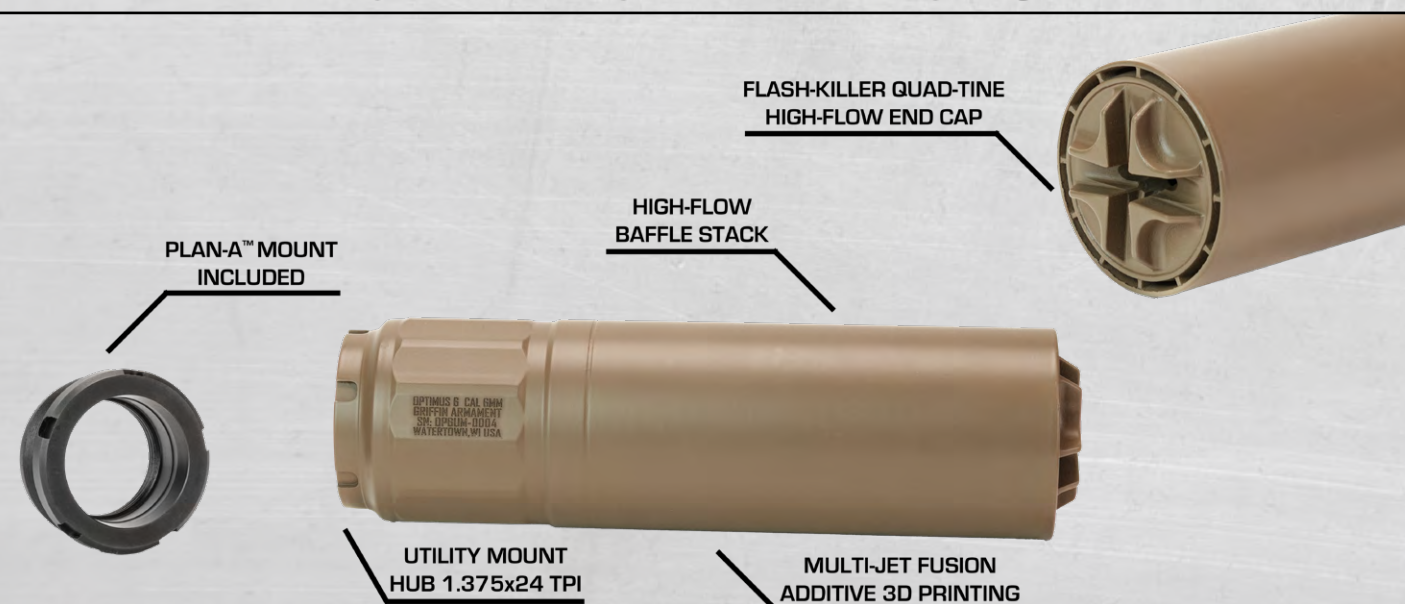


FAILURE TO PROPERLY MOUNT YOUR SILENCER MAY CAUSE DAMAGE TO YOUR SILENCER OR FIREARM

MOUNTING THE UTILITY SUPPRESSOR & KEY FEATURES

- 1) Clean and degrease barrel threads. Device is installed correctly when 35-45 ft/lbs of torque is applied.
- 2) Griffin Taper Mount suppressors are extremely easy to use. Simply put the silencer over the mount, gently feel for the thread, making sure not to cross-thread, and screw the can onto the mount. Ensure the silencer is snug hand tight to the mount. The Taper will provide a non-mechanical lock. This has been proven for years to include rigorous full auto testing to be a solid mount that will not back off under firing.
- 3) Once done firing, allow suppressor to cool as durable suppressors can reach temperatures in excess of 1000° F under normal use. After the suppressor has cooled to ambient temperature firmly grasp silencer body and unscrew from mount. It is important to clean the taper mount and silencer interface after every use. Applying a light coat of high temperature anti seize to the mount will make your suppressor much easier to remove from the firearm and clean after extended shooting sessions.

UTILITY MOUNT KEY FEATURES



IMPROPER ALIGNMENT CAN CAUSE PERMANENT DAMAGE TO YOUR SUPPRESSOR

CONFIRM ALIGNMENT BEFORE INITIAL USE

With the Optimus 6 silencer firmly tightened onto the mount, use a Griffin alignment check rod. Confirm visual alignment by ensuring the bore of the silencer is in the center of the bore of the firearms barrel. Failure to align properly may result in catastrophic failure. Gunsmiths can provide this service, or you can use a Suppressor Alignment Check Rod, which can be found on our website for an easier confirmation at:

www.griffinarmament.com/suppressor-alignment-check-rod/



PERFECT



ACCEPTABLE



MISALIGNED

Check rods are the most accurate and safe tool for assuring your silencer has a safely shootable bore condition. Installation and use of this tool is simple and should prevent baffle strikes or any unexpected issues once you get to the range.

Griffin Armament has gone to great lengths to manufacture a precision ground lab grade check rod which can quickly and easily prove alignment. These rods can be bent very easily however and must be handled with extreme care in order to remain useful. Store on a flat supportive surface in a dry climate.

HOW TO USE SUPPRESSOR ALIGNMENT CHECK RODS:

- Properly mount your silencer to the host firearm.
 - Insert check rod down bore of the silencer and into the host firearm bore until the end of the rod is flush with the end cap.
 - Observe alignment and confirm rod is positioned near the center of the silencer bore (refer to images above).
 - Host firearm may need to be rotated around bore to confirm alignment due to tolerance between the bore and check rod.
 - If the mount and silencer are in alignment the rod will not touch the suppressor.
- Remove the rod before shooting!**
- If the rod is touching contact your gunsmith for trouble shooting. Typically the threads are in need of repair.



**ALLOW SUPPRESSOR TO COOL TO AMBIENT
TEMPERATURE BEFORE DISMOUNTING**

FIRST ROUND FLASH ELIMINATION - DUTY APPLICATIONS ONLY

There are two methods Griffin recommends for wetting your suppressor to eliminate 1st round muzzle flash. The first method would be to detach the suppressor and rotate at a 45 degree angle while pouring 5cc's of water slowly into the mount interface. Ensure the bores are drained of all excess water. Then mount the suppressor. **DRAINING EXCESS WATER** is critical to ensure that water does not seep back into the bore causing potential barrel damage. The second method is to submerge your suppressor entirely detached from host firearm. Shake the suppressor vertically multiple times to allow excess water to drain, end cap up. From here, simply install the suppressor and fire as normal. Accuracy and point-of-impact shift should be completely unaffected.

CLEANING THE SUPPRESSOR

Clean the mount interface of the silencer and the muzzle device after every use. Failure to clean the mount can result in your suppressor becoming stuck on the muzzle device. An Oatey 1" pipe cleaning brush can be used to clean the inside of Taper Mount interfaces of the suppressor. The inside bore of the silencer tube body can be cleaned using a 1.5" & 1.25" pipe cleaning brush. Various brushes for cleaning are available on our [website](#). To clean baffles, a tumbler, ultrasonic cleaner, or a brush and oil can be used. Use of an anti-crease type product on the thread interfaces will allow for easier disassembly and maintenance.



WARRANTY STATEMENT

PRODUCT LIFETIME LIMITED WARRANTY

Subject to the limitations outlined below, Griffin Armament will repair or replace free of charge any product we manufacture for the duration of this lifetime warranty. This warranty is unlimited in duration and covers at Griffin Armament's sole discretion, service, repair, and/or replacement of damaged products caused by normal use. Any repair not covered by the warranty will be billed at a maximum of 30% of current MSRP for a comparable product, subject to BATFE transfer fees as required.

RESTRICTIONS & LIMITATIONS

The Optimus 6 features an extremely strong 17-4 Stainless Steel tube body and baffles. As such, the Optimus 6 suppressors will be rated for many higher pressure calibers with the minimum barrel length restrictions only being limited to **10.5" barrels for 5.56mm and 12.5" barrels for 6mm**. These barrel length restrictions are intended for use with stronger mounting systems like Taper Mount, Dual-Lok, and the Hub Direct Thread Adapters.

Griffin Armament's warranty does not cover loss, normal wear, damage to our product or the host weapon system resulting in whole or in part from abusive or negligent use, unauthorized modification, improperly threaded barrels, improperly mounted suppressors, improperly loaded or re-loaded ammunition, or neglect. Finish wear is cosmetic and is not covered by this warranty. Any repairs to the unit made necessary by the above mentioned factors may be invoiced to the owner at a maximum of 30% of current MSRP for the most comparable product. The individual barrel lengths and calibers warranted are listed in the manual you receive with your product, or on the product page (applicable only to the most current model of the respective product). In all cases refer to the product manual for product limitations prior to using a Griffin Armament product. Warranty is subject to change without notice. To learn more about Griffin Armament® and the kit we provide, please visit us on the web at www.GriffinArmament.com or keep track of our social media pages:

Instagram



Facebook



YouTube



Rumble





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