



## **INSTALLATION & MAINTENANCE GUIDE**



### FAILURE TO READ AND UNDERSTAND THIS MANUAL PRIOR TO USE MAY RESULT IN INJURY OR DAMAGE

### WELCOME

Griffin Armament® has been satisfying customers for nearly two decades with innovative and cutting edge sound suppressor technology.



Griffin's GP-N™ (GP-NATO) suppressor is a robust, dedicated 5.56mm suppressor which provides secure fitment to common A2 compensator. The A2 compensator is a familiar muzzle device to nearly all AR15 rifle owners. This simple, inexpensive, yet effective compensator has served the military for decades. <sup>\*</sup>The Griffin GP-N™ was designed to bring modern suppressor technology to the A2 mountable class of silencers which started in the late 90's with the Gemtech<sup>®</sup> Halo.

### DISCLAIMER

Neither the manufacturer nor reseller from whom you received the product(s) are responsible for any improper use or resulting damage. Firearms and their accessories can be dangerous if not handled correctly, and it is the user's own responsibility to understand this manual and product for safe operation. If there are any unanswered questions, Griffin's experienced customer service team will gladly assist at (262)-200-0003.

Still have questions? Check out our video channel for an in-depth briefing on all products and accessories.

> For a Technical Video on This Product Series https://vimeo.com/784634773

### **PRODUCT SYNOPSIS**

Fully machined from 17-4 stainless steel, the GP-N<sup>™</sup> offers users with an extremely durable welded general-purpose suppressor. Full H900 heat treatment further increases strength and service life to the product. The mounting collar is QPQ nitrided and the suppressor is spray coated in Cerakote® to provide a smooth, heat resistant, and desirable finish. Cutting edge materials and composition aren't the only upgrades to this suppressor. Cutting edge materials and composition aren't the only upgrades to this suppressor. Griffin's ECO-FLOW™ baffles provide substantial blow-back reduction on semi-automatic systems while balancing sound pressure levels at the shooter's ear and the muzzle to optimize sound performance.

### MUZZLE SPL & SPECIFICATIONS

### GP-N<sup>™</sup> A2 Attachable

### 6.50" x 1.5" 16oz

135dB 5.56mm @muzzle 135dB 5.56mm @ear 16"

137.6dB 5.56mm @muzzle

135.5dB 5.56mm @ear 10.5"



A2 Mil-Spec Compensator (left) and GATE-LOK Hammer Comp Brake (right) are applicable to the GP-N and sold separately.

### **KEY FEATURES**

- A2 Collar Mount machined into tube body
- Full auto rated
- Full 17-4 H900 heat treated stainless steel
- ECO-FLOW<sup>™</sup> baffle system
- Cerakote finish
- Fits most 22mm NATO A1/A2 flash hiders
- Fits Griffin's GATE-LOK Hammer Comp
- Silencer pouch included
- 1/2" shim set included
- Wrenches included



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### **RECOMMENDED TOOL KIT**

The GP series of suppressors are fully CNC machined and TIG fusion welded for maximum thermal transfer and durability. This means there's very few additional accessories needed. However, some recommended tools for improving your shooting experience would consist of Alignment Check Rods, Cleaning Brushes, Anti Seize, or Griffin's Silencer Armorer's Tool Kit.

https://www.griffinarmament.com/ silencers-accessories/accessories/ silencer-maintenance/

Recommended additional silencer accessories that apply to Griffin Armament products can be found on our website at:

https://www.griffinarmament.com/ silencer-accessories/additionalsilencer-accessories/

These products are intended to provide users with a satisfactory shooting experience. The brushes are all that is needed to clean the internal bore of the mounting system. The Lok-Cease should be used on threads or tapers of the suppressor products. A light coat will ensure ease of suppressor removal after heavy use. Alignment rods are critical to use when mounting a suppressor to a host firearm for the first time. This precision ground tool will show the user if the suppressor and host are properly working together. Refer to page 5 for details.



### **CONFIRM ALIGNMENT BEFORE INITIAL USE**

With the GP-N silencer firmly tightened onto the mount, use a Griffin alignment check rod. Confirm visual alignment by ensuring the bore of the silencer is in the center of the bore of the firearms barrel. Failure to align properly may result in catastrophic failure. Gunsmiths can provide this service, or you can use a Suppressor Alignment Check Rod, which can be found on our website for an easier confirmation at:

www.griffinarmament.com/suppressor-alignment-check-rod/





Check rods are the most accurate and safe tool for assuring your silencer has a safely shootable bore condition. Installation and use of this tool is simple and should prevent baffle strikes or any unexpected issues once you get to the range.

Griffin Armament has gone to great lengths to manufacture a precision ground lab grade check rod which can guickly and easily prove alignment. These rods can be bent very easily however and must be handled with extreme care in order to remain useful. Store on a flat supportive surface in a dry climate.

### HOW TO USE SUPPRESSOR ALIGNMENT CHECK RODS:

- Properly mount your silencer to the host firearm.

- Insert check rod down bore of the silencer and into the host firearm bore until the end of the rod is flush with the end cap.

- Observe alignment and confirm rod is positioned near the center of the silencer bore (refer to images above).

- Host firearm may need to be rotated around bore to confirm alignment due to tolerance between the bore and check rod.

- If the mount and silencer are in alignment the rod will not touch the suppressor. Remove the rod before shooting!

- If the rod is touching contact your gunsmith for trouble shooting. Typically the threads are in need of repair.

1" Pipe

Brush

Lok-Cease

20/20

# **MPROPER ALIGNMENT CAN CAUSE PERMANENT**



### MISALIGNED



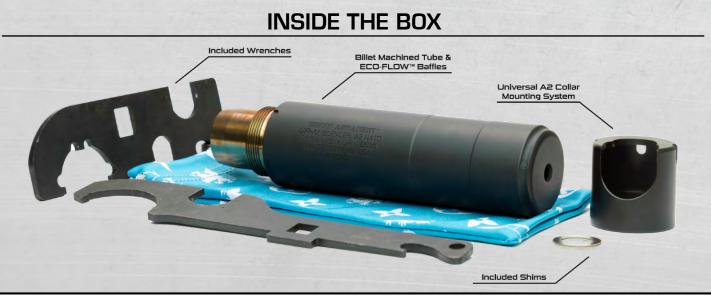
### FAILURE TO PROPERLY MOUNT YOUR SILENCER MAY CAUSE DAMAGE TO YOUR SILENCER OR FIREARM

### **INSTALLATION & USE**

1) Clean and degrease threads. Use provided shims to bring the muzzle device into proper orientation. Device is installed correctly when 32-35 ft/lbs of torque is applied. Add or remove shims as necessary to achieve proper alignment.

**2)** The collar mounting system is extremely easy to use. Simply slip the collar over the mount, positioning it in the rear groove. Then push the suppressor over the muzzle device, and thread the suppressor onto the collar. After snugging the assembly together by hand, use the included wrenches to add torque and secure the suppressor. This has been proven under rigorous full auto testing to be a solid mount that will not back off under firing. Enjoy with confidence.

**3)** Once done firing, allow suppressor to cool as suppressors can reach temperatures in excess of 1000° F under normal use. After the suppressor has cooled to ambient temperature use the included wrenches to break the mount loose and then remove fully by hand. It is important to clean the outside of the mount and internal bore of the silencer interface after every use. Applying a light coat of high temperature anti seize to the mount will make your suppressor much easier to remove from the firearm and clean after extended shooting sessions.





### FIRST ROUND FLASH ELIMINATION - DUTY APPLICATIONS ONLY

There are two methods Griffin recommends for wetting your suppressor to eliminate 1 st round muzzle flash. The first method would be to detach the suppressor and rotate at a 45 degree angle while pouring 5cc's of water slowly into the mount interface. Ensure the bores are drained of all excess water. Then mount the suppressor. **DRAINING EXCESS WATER** is critical to ensure that water does not seep back into the bore causing potential barrel damage. The second method is to submerge your suppressor entirely detached from host firearm. Shake the suppressor vertically multiple times to allow excess water to drain, end cap up. From here, simply install the suppressor and fire as normal. Accuracy and point-of-impact shift should be completely unaffected.

### **CLEANING THE SUPPRESSOR**

Clean the mount interface of the silencer and the muzzle device after every use. Failure to clean the mount can result in your suppressor becoming stuck on the muzzle device. An Oatey 1" pipe cleaning brush can be used to clean the inside of Taper Mount interfaces of the suppressor. The inside bore of the silencer tube body can be cleaned using a 1.5"& 1.25" pipe cleaning brush. Various brushes for cleaning are available on our <u>website</u>. To clean baffles, a tumbler, ultrasonic cleaner, or a brush and oil can be used. Use of an anti-cease type product on the thread interfaces will allow for easier disassembly and maintenance.



### ALLOW SUPPRESSOR TO COOL TO AMBIENT TEMPERATURE BEFORE DISMOUNTING

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### WARRANTY STATEMENT

### PRODUCT LIFETIME LIMITED WARRANTY

Subject to the limitations outlined below, Griffin Armament will repair or replace free of charge any product we manufacture for the duration of this lifetime warranty. This warranty is unlimited in duration and covers at Griffin Armament's sole discretion, service, repair, and/or replacement of damaged products caused by normal use. Any repair not covered by the warranty will be billed at a maximum of 30% of current MSRP for a comparable product, subject to BATFE transfer fees as required.

### LIMITATIONS

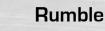
Griffin Armament's warranty does not cover loss, normal wear, damage to our product or the host weapon system resulting in whole or in part from abusive or negligent use, unauthorized modification, improperly threaded barrels, improperly mounted suppressors, improperly loaded or re-loaded ammunition, or neglect. Finish wear is cosmetic and is not covered by this warranty. Any repairs to the unit made necessary by the above mentioned factors may be invoiced to the owner at a maximum of 30% of current MSRP for the most comparable product. The individual barrel lengths and calibers warranted are listed in the manual you receive with your product, or on the product page (applicable only to the most current model of the respective product). In all cases refer to the product manual for product limitations prior to using a Griffin Armament product. Warranty is subject to change without notice.

To learn more about Griffin Armament® and the kit we provide, please visit us on the web at www.GriffinArmament.com or keep track of our social media pages:

YouTube

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GRIFFIN GENERAL ISSUE PROGRAM

